

Work Order ID 52363

Tuesday, September 22, 2009 12:27:58 PM



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Item ID: D205-706-013
Revision ID: N/A
Item Name: Fuel Purge Canister

Accept



Setup Start



Stop



Start Date: 9/23/2009 Start Qty: 2.00
Required Date: 10/9/2009 Req'd Qty: 2.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: 9-9-22 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D205-706-013 CHG001								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

HJ for BG 09/09/25

PC 9/9/25 (2)

2> 5 09/09/25

(42) /

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Item ID: D205-706-013
Revision ID: N/A
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Accept



Setup Start



Stop



Start Date: 9/23/2009 Start Qty: 2.00
Required Date: 10/9/2009 Req'd Qty: 2.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-706-013 <input type="checkbox"/> Location: _____ <input type="checkbox"/> PPP Rev: <u>12</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

9/19/23 (2x) SP

09/09/28 HJ

u 27.59.25

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Work Order ID: 52363



Parent Item: D205-706-013RevN/A



Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-5A 4x



Purchased

No

120

Each

2,461.000

8.0000

✓

Pe

±2 Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2461

100188

192

105057

2243

15205

26

15205

AN814-6D 1x



Purchased

No

120

Each

19.0000

2.0000

✓

Pe 9/25 (2)

±2 Plug

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

107376

10

109068

18

1109068

AN815-6D 2x



Purchased

No

120

Each

8.0000

4.0000

✓

Pe 9/25 (2)

Union-M-Flare

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

111650

8

111650

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Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN833-6D 3x

Purchased

No

120

Each

38.0000

6.0000

✓



Elbow, Bulkhead-M-Flare

CU

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

38

111454

8

111650

30

M111454

AN924-6D 4x

Purchased

No

120

Each

55.0000

8.0000

✓



Nut

Pc 9/25/25 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

55

108701

3

108928

2

111650

50

M108701 3x

M111650 5x

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Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10 8x 		Purchased	No			120	Each	2,117.000	16.0000 ✓			
------------------	--	-----------	----	--	--	-----	------	-----------	-----------	--	--	--



Washer

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	2117	
105442	95	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	1000	
112369	726	

AN960JD10L 4x 		Purchased	No			120	Each	6,445.000	8.0000 ✓			
-------------------	--	-----------	----	--	--	-----	------	-----------	----------	--	--	--



Washer

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	6445	
101291	16	
104885	153	
105793	236	
109632	1040	
110985	5000	

1112369

1109632

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Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD916 2x 		Purchased	No			120	Each	68.0000	4.0000 ✓			
WASHER												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

68

100857

4

109174

64

10/09/14

D2001-4RevC 1x

Manufactured

No

120

Each

7.0000

2.0000 ✓

Valve Assembly (1/4")

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

46817

1

47411

6

47411

D3262-041RevA2 1x

Manufactured

No

120

Each

0.0000

2.0000

Canister Assembly

47499

10/15/25 (2)

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Work Order ID: 52363



Parent Item: D205-706-013RevN/A



Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3264-1RevA2	2 X	Manufactured	No			120	Each	10.0000	4.0000	✓		
--------------	-----	--------------	----	--	--	-----	------	---------	--------	---	--	--



Bracket

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

ST	10	
----	----	--

43257	5	
-------	---	--

47338	5	
-------	---	--

D3297-1-0121RevD	1 X	Manufactured	No			120	Each	8.0000	2.0000	✓		
------------------	-----	--------------	----	--	--	-----	------	--------	--------	---	--	--



HOSE ASS'Y

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

ST	8	
----	---	--

46038	2	
-------	---	--

47419	6	
-------	---	--

D3297-1-0130RevD	1 X	Manufactured	No			120	Each	4.0000	2.0000	✓		
------------------	-----	--------------	----	--	--	-----	------	--------	--------	---	--	--



HOSE ASS'Y

Warehouse	Location	Loc Qty	Loc Code
-----------	----------	---------	----------

Main Warehouse

ST	4	
----	---	--

41168	2	
-------	---	--

46644	2	
-------	---	--

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Work Order ID: 52363

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister


Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3297-3-0350RevD 1X  HOSE ASS'Y		Manufactured	No			120	Each	8.0000	2.0000 ✓			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

8

46039

2

47420

6

46039

D3298-001RevA2 1X  Tube Assembly		Manufactured	No			120	Each	17.0000	2.0000 ✓			
------------------------------------------------------------------------------------------------------------------------	--	--------------	----	--	--	-----	------	---------	----------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

17

47421

7

48507

10

47421

D3298-009RevA2 1X  Tube Assembly		Manufactured	No			120	Each	18.0000	2.0000 ✓			
--------------------------------------------------------------------------------------------------------------------------	--	--------------	----	--	--	-----	------	---------	----------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

18

47300

8

47506

10

47300

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Parent Item: D205-706-013RevN/A



Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S +2 D3299-1RevB IX 		Manufactured	No			120	Each	22.0000	2.0000			
Fitting												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	22	
41828	2	
42170	20	

41828

S +2 D3299-3RevB IX 		Manufactured	No			120	Each	28.0000	2.0000	✓		
Fitting												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	28	
41829	8	
42171	20	

41829

S +2 D3301-1RevA IX 		Manufactured	No			120	Each	14.0000	2.0000	✓		
Placard												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	14	
43658	4	
47422	10	

43658

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Work Order ID: 52363



Parent Item: D205-706-013RevN/A



Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3301-3RevA <i>ix</i>		Manufactured	No			120	Each	23.0000	2.0000 ✓			
<i>S</i> <i>12</i> Placard												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

23

41170

3

47301

10

47423

10

41170

D3302-1RevB2 <i>ix</i>		Manufactured	No			120	Each	11.0000	2.0000			
<i>S</i> <i>12</i> Doubler												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

39847

1

47424

10

39847

47424

D3302-3RevB2 <i>ix</i>		Manufactured	No			120	Each	4.0000	2.0000 ✓			
<i>S</i> <i>12</i> Doubler												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

39848

4

39848

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Work Order ID: 52363

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister


Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3, 4X  Nut		Purchased	No			120	Each	3,663.000	8.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3663	
110844	32	
111274	139	111274
111668	992	
112314	2000	
112385	500	

MS21919-WDG12 1X  Clamp	Purchased	No				120	Each	47.0000	2.0000 ✓			
---------------------------------------------------------------------------------------------------------------	-----------	----	--	--	--	-----	------	---------	----------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	47	
107534	17	M107534
110985	30	

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Work Order ID: 52363



Parent Item: D205-706-013RevN/A



Parent Item Name: Fuel Purge Canister

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21919-WDG16 Clamp		Purchased	No			120	Each	18.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

18

111548

18

MS21919-WDG9

Clamp

Purchased

No

120

Each

93.0000

10.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

93

109174

43

111548

20

111578

30

MS21920-42

CLAMP(per MIL-DTL-8783C)

Purchased

No

120

Each

18.0000

4.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

18

111611

18

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Work Order ID: 52363

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 9/23/2009

Required Date: 10/9/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS28778-6 SX		Purchased	No			120	Each	23.0000	10.0000			
--------------	--	-----------	----	--	--	-----	------	---------	---------	--	--	--

Packing

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

23

111359

23

MS35489-11 IX		Purchased	No			140	Each	36.0000	2.0000			
---------------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--

GROMMET

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

36

109166

36

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5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER

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Revision: A

Date: 04.11.30

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2	2	1	AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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Revision: **A**

Date: 04.11.30